

Date: Wednesday, 28/01/2009 5:00:22 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 350 SADDLE
Job Number : 45340	
Estimate Number : 12451	
P.O. Number :	Part Number : D35001
This Issue : 28/01/2009 S.O. No. :	Drawing Number : D3500 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : C
Previous Run : 44636	Material :
Written By :	Due Date : 15/02/2009 Qty: 30 Um: Each
Checked & Approved By : <u>J. Dawson 01.29</u>	
Comment : Est Rev:A New Issue 06-06-15 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D6102013	Saddle Billet
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16444
Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s)

6061-T6 7.0x6.5x2.0

350 Saddle Billet

Batch: B46414

J.F. 09/04/06

(30)

2.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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**Comment:** HAAS CNC VERTICAL MACHINING #1Program Batch No. 45340 Double check by: J.F.

1-Machine Step No 1 per Folio FA641 and inspect per attached Dimension Sheets

2-Machine Step No 2 per Folio FA641 and inspect per attached Dimension Sheets

3-Machine Step No 3 per Folio FA641 and inspect per attached Dimension Sheets

4-Deburr

5-Tumble to remove sharp edges.

J.F. / J.F. 09/04/07 (30)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

J.F. / J.F. 09/04/07 J.F.

(30)

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

J.L. 09/04/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 28/01/2009 5:00:22 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 SADDLE

Job Number: 45340

Part Number: D35001

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

FL 09/04/13

30

6.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

11/10939.

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

2:00
320°
2:30

BR 09-04-14

30

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

FL 09/04/14

30

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 409

09-04-15

09-04-15

30

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/15

Job Completion



MF 09-04-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	W5340
Description: Saddle		Part Number:	D3500-1
Inspection Dwg: D3500 Rev: C		Page 1 of 1	

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				1	2	3	4		
A	0.483	0.490		0.486"	0.486"	0.486"	0.486"		
B	1.175	1.185		1.181"	1.181"	1.181"	1.181"		
C	3.145	3.155		3.151"	3.151"	3.151"	3.151"		
D	1.175	1.185		1.181"	1.181"	1.181"	1.181"		
E	0.365	0.385		0.377"	0.377"	0.377"	0.377"		
F	0.490	0.510		0.503"	0.502"	0.502"	0.502"		
H									
I	R1.575	R1.595		R1.588"	R1.590"	R1.590"	R1.590"		
J	0.240	0.260		0.250"	0.247"	0.238"	0.249"		
K	0.490	0.510		0.501"	0.502"	0.502"	0.502"		
L	3.590	3.650		3.613"	3.613"	3.613"	3.613"		
M	0.315	0.322		0.320"	0.320"	0.320"	0.320"		
N	0.256	0.262		0.259"	0.259"	0.259"	0.259"		
O	6.500	6.520		6.511"	6.511"	6.511"	6.511"		
P	5.990	6.010		5.998"	5.998"	5.998"	5.998"		
Q	2.820	2.830		2.825"	2.825"	2.825"	2.825"		
R	2.495	2.505		2.504"	2.504"	2.504"	2.504"		
S	2.245	2.255		2.254"	2.254"	2.254"	2.254"		
T	1.120	1.130		1.128"	1.128"	1.128"	1.128"		
U	0.540	0.560		0.550"	0.549"	0.549"	0.548"		
V	0.793	0.803		0.797"	0.797"	0.797"	0.797"		
W	R.240	R.260		R.250"	R.250"	R.250"	R.250"		
X	0.040	0.060		0.060"	0.060"	0.060"	0.060"		
Y	0.100	0.120		0.110"	0.110"	0.110"	0.110"		
AA	R1.125	R1.145	0.112	R1.134"	R1.136"	R1.127"	R1.137"		
AB	R.490	R.510		R.500"	R.500"	R.500"	R.500"		
AC	0.615	0.635		0.635"	0.635"	0.635"	0.635"		
AD	0.240	0.260		0.258"	0.255"	0.250"	0.253"		
AE	1.810	1.830		1.821"	1.821"	1.820"	1.820"		
AF	0.240	0.260		0.256"	0.255"	0.243"	0.251"		
AG	0.140	0.160		0.152"	0.151"	0.150"	0.152"		
AH	0.140	0.160		0.158"	0.155"	0.158"	0.155"		
AI	0.140	0.160		0.160"	0.160"	0.160"	0.160"		
Accept/Reject									

Measured by:	J.F.
Date:	09/04/06

Audited by:	J.L.
Date:	09/04/09

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	KJ/EC	
B	08.10.07	Dimension H removed	KJ/DD	
C	08.11.28	Dimension 'M' revised	KJ/EC	

DART AEROSPACE LTD		Work Order:	45340
Description: Saddle		Part Number:	D3500-1
Inspection Dwg: D3500		Rev: C	Page 1 of 1

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				1	2	3	4		
A	0.483	0.490		0.486"	0.486"	0.486"	0.486"		
B	1.175	1.185		1.181"	1.181"	1.181"	1.181"		
C	3.145	3.155		3.151"	3.151"	3.151"	3.151"		
D	1.175	1.185		1.181"	1.181"	1.181"	1.181"		
E	0.365	0.385		0.377"	0.377"	0.377"	0.377"		
F	0.490	0.510		0.503"	0.502"	0.502"	0.501"		
H									
I	R1.575	R1.595		R1.589"	R1.589"	R1.590"	R1.590"		
J	0.240	0.260		0.251"	0.250"	0.249"	0.250"		
K	0.490	0.510		0.503"	0.503"	0.502"	0.500"		
L	3.590	3.650		3.613"	3.613"	3.613"	3.613"		
M	0.315	0.322		0.320"	0.320"	0.320"	0.320"		
N	0.256	0.262		0.258"	0.259"	0.259"	0.259"		
O	6.500	6.520		6.511"	6.511"	6.511"	6.511"		
P	5.990	6.010		5.998"	5.998"	5.998"	5.998"		
Q	2.820	2.830		2.825"	2.825"	2.825"	2.825"		
R	2.495	2.505		2.504"	2.504"	2.504"	2.504"		
S	2.245	2.255		2.254"	2.254"	2.254"	2.254"		
T	1.120	1.130		1.128"	1.127"	1.127"	1.127"		
U	0.540	0.560		0.548"	0.548"	0.548"	0.550"		
V	0.793	0.803		0.798"	0.797"	0.797"	0.797"		
W	R.240	R.260		R.250"	R.250"	R.250"	R.250"		
X	0.040	0.060		0.060"	0.060"	0.060"	0.060"		
Y	0.100	0.120		0.110"	0.110"	0.110"	0.110"		
AA	R1.125	R1.145		R1.135"	R1.135"	R1.136"	R1.136"		
AB	R.490	R.510		R.500"	R.500"	R.500"	R.500"		
AC	0.615	0.635		0.635"	0.635"	0.635"	0.635"		
AD	0.240	0.260		0.255"	0.255"	0.254"	0.253"		
AE	1.810	1.830		1.821"	1.821"	1.821"	1.821"		
AF	0.240	0.260		0.254"	0.253"	0.253"	0.251"		
AG	0.140	0.160		0.160"	0.151"	0.151"	0.151"		
AH	0.140	0.160		0.156"	0.156"	0.154"	0.156"		
AI	0.140	0.160		0.160"	0.160"	0.160"	0.160"		
Accept/Reject									

Measured by:	Jf
Date:	09/04/06

Audited by:	JL
Date:	09/04/09

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	KJ/EC	
B	08.10.07	Dimension H removed	KJ/DD	
C	08.11.28	Dimension 'M' revised	KJ/EC	

DART AEROSPACE LTD		Work Order:	45340
Description: Saddle		Part Number:	D3500-1
Inspection Dwg: D3500		Rev: C	Page 1 of 1

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	9	10	11	12		
A	0.483	0.490		0.486	0.486	0.486	0.486		
B	1.175	1.185		1.181	1.181	1.181	1.181		
C	3.145	3.155		3.151	3.150	3.150	3.150		
D	1.175	1.185		1.181	1.181	1.181	1.181		
E	0.365	0.385		0.377	0.376	0.376	0.376		
F	0.490	0.510		0.500	0.498	0.498	0.499		
H									
I	R1.575	R1.595		R1.584	1.587	1.584	1.586		
J	0.240	0.260		0.250	0.256	0.246	0.246		
K	0.490	0.510		0.500	0.500	0.499	0.499		
L	3.590	3.650		3.613	3.610	3.610	3.610		
M	0.315	0.322		0.320	0.319	0.319	0.319		
N	0.256	0.262		0.258	0.258	0.258	0.258		
O	6.500	6.520		6.511	6.510	6.510	6.510		
P	5.990	6.010		5.999	6.000	6.000	6.000		
Q	2.820	2.830		2.825	2.825	2.825	2.825		
R	2.495	2.505		2.504	2.500	2.500	2.500		
S	2.245	2.255		2.254	2.250	2.250	2.250		
T	1.120	1.130		1.128	1.128	1.125	1.125		
U	0.540	0.560		0.550	0.545	0.545	0.545		
V	0.793	0.803		0.798	0.798	0.798	0.798		
W	R.240	R.260		R.250	0.250	0.250	0.250		
X	0.040	0.060		0.060	0.050	0.050	0.050		
Y	0.100	0.120		0.110	0.100	0.100	0.100		
AA	R1.125	R1.145		R1.135	1.133	1.134	1.137		
AB	R.490	R.510		R.500	0.500	0.500	0.500		
AC	0.615	0.635		0.635	0.632	0.630	0.630		
AD	0.240	0.260		0.253	0.256	0.256	0.255		
AE	1.810	1.830		1.821	1.820	1.820	1.820		
AF	0.240	0.260		0.251	0.249	0.250	0.251		
AG	0.140	0.160		0.151	0.150	0.151	0.153		
AH	0.140	0.160		0.155	0.155	0.155	0.157		
AI	0.140	0.160		0.155	0.157	0.157	0.156		
Accept/Reject									

Measured by:	J.F. / DJT
Date:	09/04/06 09/01/07

Audited by:	JL
Date:	09/04/09

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	KJ/EC	
B	08.10.07	Dimension H removed	KJ/DD	
C	08.11.28	Dimension 'M' revised	KJ/EC	

DART AEROSPACE LTD				Work Order: 45340	
Description: Saddle				Part Number: D3500-1	
Inspection Dwg: D3500 Rev: C				Page 1 of 1	

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				17	18	19	20		
A	0.483	0.490		0.486	0.486	0.486	0.486		
B	1.175	1.185		1.180	1.181	1.181	1.181		
C	3.145	3.155		3.150	3.150	3.150	3.151		
D	1.175	1.185		1.180	1.181	1.181	1.180		
E	0.365	0.385		0.375	0.376	0.377	0.376		
F	0.490	0.510		0.500	0.499	0.499	0.499		
H									
I	R1.575	R1.595		1.5885	1.581	1.5865	1.588		
J	0.240	0.260		0.246	0.246	0.247	0.246		
K	0.490	0.510		0.500	0.499	0.499	0.499		
L	3.590	3.650		3.610	3.610	3.610	3.610		
M	0.315	0.322		0.319	0.319	0.319	0.319		
N	0.256	0.262		0.258	0.258	0.258	0.258		
O	6.500	6.520		6.512	6.510	6.510	6.510		
P	5.990	6.010		6.000	6.000	6.000	6.000		
Q	2.820	2.830		2.825	2.825	2.825	2.825		
R	2.495	2.505		2.500	2.500	2.500	2.500		
S	2.245	2.255		2.250	2.250	2.250	2.250		
T	1.120	1.130		1.126	1.126	1.126	1.126		
U	0.540	0.560		0.547	0.546	0.547	0.547		
V	0.793	0.803		0.798	0.798	0.798	0.798		
W	R.240	R.260		0.250	0.250	0.250	0.250		
X	0.040	0.060		0.050	0.050	0.050	0.050		
Y	0.100	0.120		0.100	0.100	0.100	0.100		
AA	R1.125	R1.145		1.1355	1.1345	1.1335	1.136		
AB	R.490	R.510		0.500	0.500	0.500	0.500		
AC	0.615	0.635		0.630	0.630	0.630	0.630		
AD	0.240	0.260		0.255	0.255	0.256	0.255		
AE	1.810	1.830		1.820	1.820	1.821	1.822		
AF	0.240	0.260		0.252	0.251	0.250	0.251		
AG	0.140	0.160		0.152	0.151	0.150	0.151		
AH	0.140	0.160		0.154	0.155	0.155	0.156		
AI	0.140	0.160		0.155	0.156	0.157	0.156		
Accept/Reject									

Measured by: DJP	
Date: 09/04/07	

Audited by: JL	
Date: 09/04/07	

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	KJ/EC	
B	08.10.07	Dimension H removed	KJ/DD	
C	08.11.28	Dimension 'M' revised	KJ/EC	

DART AEROSPACE LTD				Work Order: 45340	
Description: Saddle				Part Number: D3500-1	
Inspection Dwg: D3500 Rev: C				Page 1 of 1	

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				21	22	23	24		
A	0.483	0.490		0.486	0.486	0.486	0.486		
B	1.175	1.185		1.181	1.181	1.181	1.181		
C	3.145	3.155		3.150	3.150	3.150	3.150		
D	1.175	1.185		1.180	1.181	1.181	1.181		
E	0.365	0.385		0.376	0.376	0.376	0.376		
F	0.490	0.510		0.500	0.500	0.500	0.500		
H									
I	R1.575	R1.595		1.587	1.5885	1.5905	1.5835		
J	0.240	0.260		0.246	0.246	0.246	0.246		
K	0.490	0.510		0.499	0.500	0.500	0.500		
L	3.590	3.650		3.610	3.610	3.610	3.610		
M	0.315	0.322		0.319	0.319	0.319	0.319		
N	0.256	0.262		0.258	0.258	0.258	0.258		
O	6.500	6.520		6.511	6.510	6.510	6.510		
P	5.990	6.010		6.000	6.000	6.000	6.000		
Q	2.820	2.830		2.825	2.825	2.825	2.825		
R	2.495	2.505		2.500	2.500	2.500	2.500		
S	2.245	2.255		2.250	2.250	2.250	2.250		
T	1.120	1.130		1.125	1.125	1.125	1.125		
U	0.540	0.560		0.548	0.548	0.548	0.5		
V	0.793	0.803		0.798	0.798	0.798	0.798		
W	R.240	R.260		0.250	0.250	0.250	0.25		
X	0.040	0.060		0.050	0.050	0.050	0.050		
Y	0.100	0.120		0.100	0.100	0.100	0.100		
AA	R1.125	R1.145		1.136	1.136	1.137	1.136		
AB	R.490	R.510		0.500	0.500	0.500	0.500		
AC	0.615	0.635		0.630	0.630	0.630	0.630		
AD	0.240	0.260		0.256	0.256	0.256	0.257		
AE	1.810	1.830		1.822	1.822	1.822	1.822		
AF	0.240	0.260		0.252	0.252	0.252	0.252		
AG	0.140	0.160		0.152	0.152	0.154	0.152		
AH	0.140	0.160		0.154	0.155	0.155	0.154		
AI	0.140	0.160		0.155	0.155	0.156	0.156		
Accept/Reject									

Measured by:	DJP 09/04/08
Date:	09/04/08

Audited by:	JL
Date:	09/04/09

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	KJ/EC	
B	08.10.07	Dimension H removed	KJ/DD	
C	08.11.28	Dimension 'M' revised	KJ/EC	

DART AEROSPACE LTD		Work Order:	45340
Description: Saddle		Part Number:	D3500-1
Inspection Dwg: D3500		Rev: C	Page 1 of 1

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	25	26	27	28	By	Date
A	0.483	0.490		0.486	0.486	0.486	0.486		
B	1.175	1.185		1.181	1.181	1.181	1.181		
C	3.145	3.155		3.150	3.150	3.150	3.150		
D	1.175	1.185		1.181	1.181	1.181	1.181		
E	0.365	0.385		0.376	0.376	0.376	0.376		
F	0.490	0.510		0.500	0.500	0.499	0.499		
H									
I	R1.575	R1.595		1.582	1.5895	1.588	R1.591		
J	0.240	0.260		0.246	0.246	0.247	0.248		
K	0.490	0.510		0.499	0.499	0.499	0.499		
L	3.590	3.650		3.610	3.610	3.610	3.610		
M	0.315	0.322		0.319	0.319	0.319	0.319		
N	0.256	0.262		0.258	0.258	0.258	0.258		
O	6.500	6.520		6.510	6.511	6.511	6.510		
P	5.990	6.010		6.000	6.001	6.000	5.999		
Q	2.820	2.830		2.825	2.825	2.825	2.825		
R	2.495	2.505		2.500	2.500	2.500	2.500		
S	2.245	2.255		2.250	2.250	2.250	2.250		
T	1.120	1.130		1.125	1.125	1.125	1.125		
U	0.540	0.560		0.547	0.547	0.54	0.550		
V	0.793	0.803		0.798	0.798	0.798	0.798		
W	R.240	R.260		0.250	0.250	0.250	0.250		
X	0.040	0.060		0.050	0.050	0.050	0.060		
Y	0.100	0.120		0.100	0.100	0.100	0.110		
AA	R1.125	R1.145		1.134	1.1365	1.135	R1.135		
AB	R.490	R.510		0.500	0.500	0.500	0.500		
AC	0.615	0.635		0.630	0.630	0.630	0.630		
AD	0.240	0.260		0.256	0.2555	0.255	0.255		
AE	1.810	1.830		1.822	1.823	1.823	1.821		
AF	0.240	0.260		0.252	0.253	0.252	0.250		
AG	0.140	0.160		0.152	0.152	0.152	0.151		
AH	0.140	0.160		0.149	0.153	0.155	0.152		
AI	0.140	0.160		0.155	0.156	0.156	0.157		
Accept/Reject									

Measured by:	DTP	Audited by:	JL
Date:	09/04/08	Date:	09/04/09

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	KJ/EC	
B	08.10.07	Dimension H removed	KJ/DD	
C	08.11.28	Dimension 'M' revised	KJ/EC	

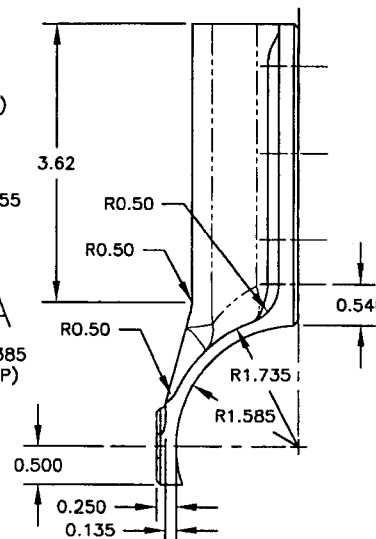
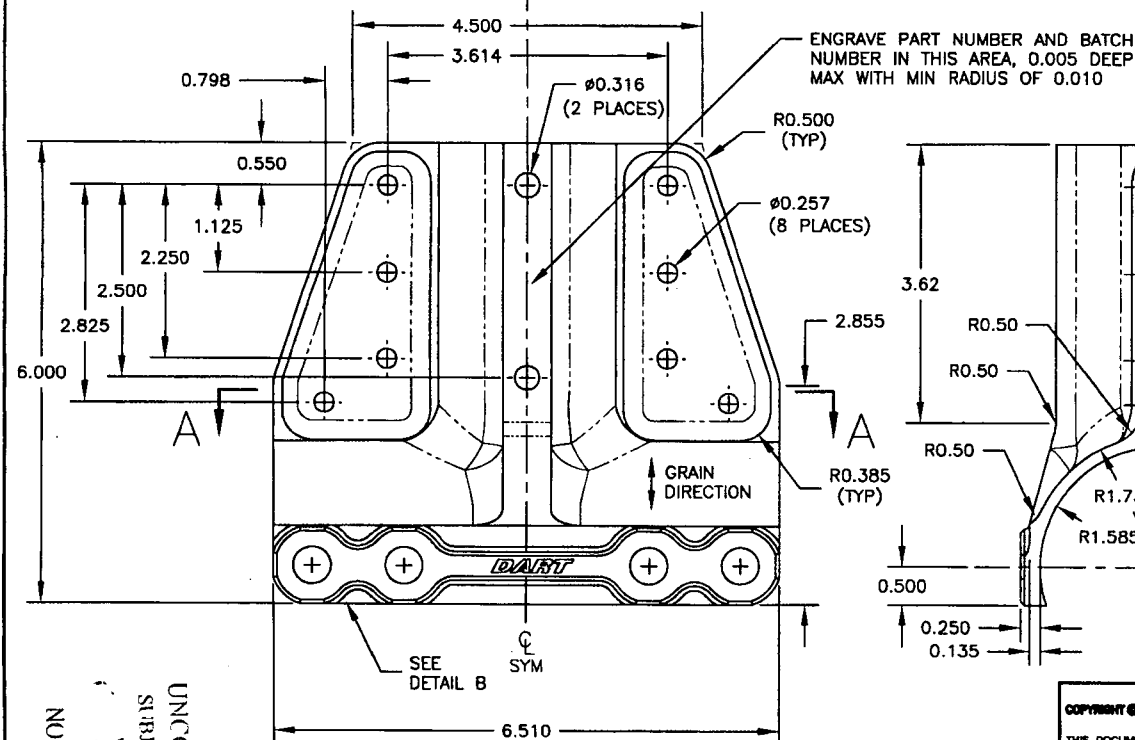
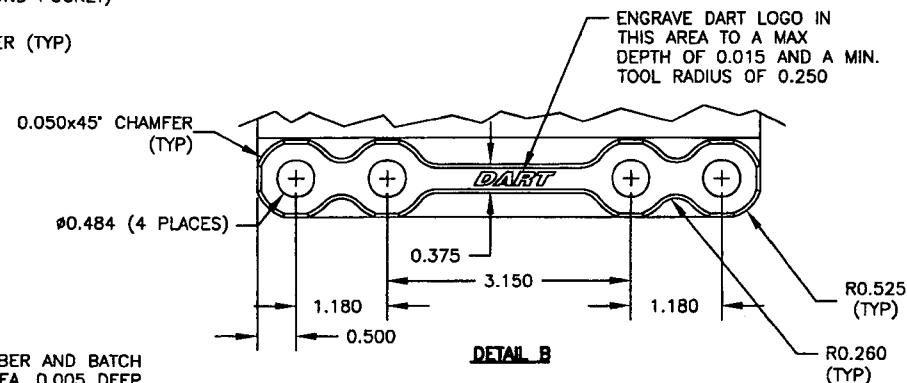
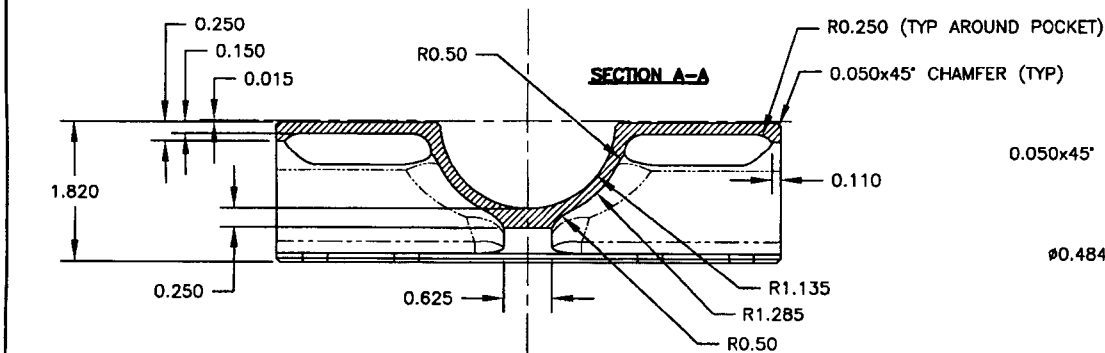
DART AEROSPACE LTD		Work Order:	45340
Description: Saddle		Part Number:	D3500-1
Inspection Dwg: D3500 Rev: C		Page 1 of 1	

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	29	30	3	4	By	Date
A	0.483	0.490		0.486	0.486				
B	1.175	1.185		1.180	1.181				
C	3.145	3.155		3.151	3.150				
D	1.175	1.185		1.181	1.181				
E	0.365	0.385		0.376	0.376				
F	0.490	0.510		0.499	0.498				
H									
I	R1.575	R1.595		R1.588	R1.590				
J	0.240	0.260		0.249					
K	0.490	0.510		0.499	0.499				
L	3.590	3.650		3.610	3.610				
M	0.315	0.322		0.319	0.319				
N	0.256	0.262		0.258	0.258				
O	6.500	6.520		6.511	6.511				
P	5.990	6.010		6.000	5.999				
Q	2.820	2.830		2.825	2.825				
R	2.495	2.505		2.500	2.500				
S	2.245	2.255		2.250	2.250				
T	1.120	1.130		1.125	1.125				
U	0.540	0.560		0.550	0.550				
V	0.793	0.803		0.798	0.798				
W	R.240	R.260		0.250	0.250				
X	0.040	0.060		0.050	0.050				
Y	0.100	0.120		0.100	0.100				
AA	R1.125	R1.145		R1.134	R1.135				
AB	R.490	R.510		0.500	0.500				
AC	0.615	0.635		0.630	0.630				
AD	0.240	0.260		0.254	0.253				
AE	1.810	1.830		1.821	1.820				
AF	0.240	0.260		0.251	0.253				
AG	0.140	0.160		0.150	0.152				
AH	0.140	0.160		0.154	0.155				
AI	0.140	0.160		0.160	0.156				
Accept/Reject									

Measured by:	DJP / J.F.
Date:	09/04/08 / 09/04/09

Audited by:	JL
Date:	09/04/09

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	KJ/EC	
B	08.10.07	Dimension H removed	KJ/DD	
C	08.11.28	Dimension 'M' revised	KJ/EC	



D3500-1 SADDLE

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-250/11) (MAKE FROM D6102-013 SADDLE BILLET, 6061)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1, POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

RELEASED

06-08-15

C	06.06.30	MAT'L NOW 6061-T6/T651
B	06.05.29	CHANGE DIMS; MAT'L NOW 7075-T7351
A	06.04.18	NEW ISSUE
DESIGN	92	DRAWN BY PH
CHECKED	#	APPROVED #
DATE	06.06.30	TITLE SADDLE
DRAWING NO.	D3500	REV. C
		SHEET 1 OF 1
		SCALE 2:3

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